

Date: Wednesday, 3/14/2007 12:25:58 PM
 User: Kim Johnston

Process Sheet

| | | | | | | |
|-----------------------|---------------------------------------|--|------------------|-------------------------------|--|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : TIE-WRAP | | |
| Job Number | : 31202 | | Part Number | : D35991 | | |
| Estimate Number | : 12797 | | Drawing Number | : D3599 REV A | | |
| P.O. Number | : N/A | | Project Number | : N/A | | |
| This Issue | : 3/14/2007 S.O. No. : N/A | | Drawing Revision | : A | | |
| Prsht Rev. | : NC | | Material | : N/A | | |
| First Issue | : N/A | | Due Date | : 3/23/2007 Qty: 300 Um: Each | | |
| Previous Run | : N/A | | | | | |
| Written By | : <i>KA</i> | | | | | |
| Checked & Approved By | : <i>KA</i> 07.03.14 | | | | | |
| Comment | : Est Rev:A New Issue 07.03.07 ec | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|--|
| 1.0 | PG | PURCHASING Comment: Issue P/O: <u>3306</u> Purchase Part Number: 7130k41 Supplier: Mc Master Carr Certificate of conformity is required <i>C Lot 03/14</i> <i>300</i> |
| 2.0 | 7130K41 | TIE WRAP Comment: Qty.: 1.0000 Each(s)/Unit Total : 300.0000 Each(s) <i>107/3/15 300</i> |
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached <i>107/3/15 300</i> |
| 4.0 | QC6 | DIMENSIONAL CHECK Comment: DIMENSIONAL CHECK <i>107/3/21</i> |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>107/3/21</i> <i>300</i> |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/22
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

Date: Wednesday, 3/14/2007 12:25:58 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TIE-WRAP

Job Number: 31202

Part Number: D35991

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



300

Comment: FINAL INSPECTION/W/O RELEASE

07/03/02

Job Completion



07.03.02

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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|----------------------|------------------------|---|------------------------|--|
| DESIGN <i>CE</i> | DRAWN BY <i>CE</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| CHECKED <i>JB</i> | APPROVED <i>off</i> | DRAWING NO. D3599 | REV. A SHEET 1 OF 1 | |
| DATE 07.02.12 | TITLE TIE-WRAP | | SCALE NTS | |
| REV A | DATE 07.02.12 | DESCRIPTION NEW ISSUE | | |

RELEASED

07.02.27

SPECIFICATION CONTROL DRAWING

| DART P/N | DESCRIPTION | WIDTH (in) | LENGTH (in) | COLOUR | MCMASTER-CARR P/N |
|----------|-----------------|------------|-------------|-----------|-------------------|
| D3599-1 | NYLON CABLE TIE | 0.10 | 6.38 | OFF-WHITE | 7130K41 |

D3599-X TIE-WRAP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31202

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DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY

ON K6A 1

YOUR PURCHASE
ORDER NUMBER

P000003306

Today's Date: 3/14/07

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE
1 OF 1
MCM NUMBER
2218329-01

| Warehouse Location | McMaster Carr Part Number | Fill Quantity | Item Description | Your Line | Your Order | This Shipment |
|--------------------|---------------------------|---------------|--|-----------|------------|---------------|
| 2-294-02 | 03-03 7566 K25 | 3 PK | CABLE TIE MOUNT 4-WAY, FOR .15" MAX TIE WIDTH, ADHESIVE BACK PKG= 100 EA/PK | 2 | 3 PK | 3 |
| 2-295-03 | 03-01 7130 K41 | 3 PK | NYLON CABLE TIE 6-3/8" L, 1-1/2" BUNDLE DIA, 18# TENSILE STRG, OFF-WHITE PKG= 100 EA/PK CERTIFICATE OF COMPLIANCE -McMaster-Carr certifies the items on your purchase order are supplied in accordance with the description and illustration in our catalog. Compliance Manager- Alberto Valedon | 1 | 3 PK | 3 |

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